





GPIL/EMS/2022-23/49

Date :- 27.04.2022

To,
The Regional Officer,
Chhattisgarh Environment Conservation Board,
Kabir Nagar, Raipur (C.G.).

Subject:- Submission of Annual Return for the FY 2021-22 (from 01.04.2021 to 31.03.2022) under the Hazardous and Other Wastes (Management and Transboudary Movement) Rules, 2016.

Reference:- Your letter no. 86/RO/Sc/CECB/2022 Raipur, dated 12.04.2022.

Dear Sir,

With reference to the above subject, we are hereby submitting Annual Return in form – 4 for the FY 2021-22 (from 01.04.2021 to 31.03.2022) under the Hazardous and Other Wastes (Management and Transboudary Movement) Rules, 2016 with respect to M/s Godawari Power & Ispat Ltd, Siltara, Raipur (C.G.).

This is for your kind information and records please.

Thanking you

FOR; GODAWARI POWER AND ISPAT LTD

Sanjay Srivastava (AVP- Environment)

FORM 4

[See rules 6(5), 13(8), 16(6) and 20(2)]

FORM FOR FILING ANNUAL RETURNS

[To be submitted to State Pollution Control Board by 30th day of June of every year for the preceding period April to March] (01.04.2021 to 31.03.2022)

1. Name and address of facility:

GODAWARI POWER & ISPAT LTD, Plot No. 428/2, Industrial, Area, Phase - I, Siltara, Raipur - 492001

2. Authorisation No. and Date of issue:

Renewal of Authorization no.

319/HO/HSMD/CECB/ATAL NAGAR, Raipur

Date of issue - 28.05.2020

3. Name of the authorised person and full address with telephone, fax number and e-mail:

Shri Vinod Pillai, M/s GODAWARI POWER & ISPAT LTD, Plot No. 428/2, Phase - I, Industrial, Area, Siltara, Raipur - 493111 Phone no. +91 771-4082333 Fax No. +91 771-4082234

4. Production during the year (product wise), wherever applicable

Production details for FY 2021 - 22

	Product	Production
Unit	Power Generation	428559373 KWH
	Pellets	2399500 Tonnes
	Sponge Iron	494982 Tones
	Steel billets	327050.41 Tones
	Rolled Product	130606.717 Tones
		18400.197 Tones
**	74.000.000	16152.2 Tones
	ower Plant Pellet Plant Iponge Iron Division Steel Melting Shop Rolling Mill H. B. Steel Wire Ferro Alloys Division	Pellets Penge Iron Division Sponge Iron Steel Melting Shop Rolling Mill Rolled Product H. B. Steel Wire

Part A. To be filled by hazardous waste generators

1. Total quantity of waste generated category wise

S N	Hazardous waste	Category no.	Total quantity	Method of Storage
1	Used or Spent oil	5.1	27.363 KL	It is collected manually and kept in MS/PVC drums and stored in RCC floor under covered shed.
2	Waste or residues containing Oil	5.2	Nil	It is collected manually and kept in MS/PVC drums and stored in RCC floor under covered shed.
3	Exhaust Air or Gas cleaning residue	35.1	15382.13 KL (16056.50 MT)	It is stored in MS Tanks and utilized for energy recovery in pellet kilns and excess quantity being sold to authorized parties.
4	Organic Residues (Phenolic waste water containing organic residues)	1.4	2647.08 KL	A concrete and brick work storage tanks of volume 85.89 Cu.Mtr. (in 5 chambers) of size 2.35 Mtr. x 4.3 Mtr. x 1.7 Mtr. height has been constructed to store the phenolic waste water generated from the gasifier plant. The storage tank is placed above the ground and contained with low raise wall and acid
			8	proof floor with slope to channelize spillages, if any, into collection pit. The storage tank is under the covered shed so as to eliminate rain water intrusion. The phenolic waste water is being transferred into closed path of MS pipes through pumps and the
			2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	same is being injected through SS nozzles into DRI kiln's [Kiln # 3 (500 TPD) and Kiln # 4 (500 (TPD)] After Burning Chamber.
5	Empty barrels/containers/ liners contaminated with hazardous	33.1	0.360 MT	Empty barrels/ containers/ liners contaminated with hazardous chemicals/ wastes are being stored on concreted floor with covered shed.
6	chemicals/ wastes Contaminated cotton rags or other cleaning materials	33.2	Nil	Contaminated cotton rags or other cleaning materials will be stored on concreted floor with covered shed.
7	Spent ion exchange resin containing toxic metals	35.2	Nil	Spent ion exchange resin containing toxic metals will be stored on concreted floor with covered shed.
8	Oil and grease skimming	35.4	Nil	Oil and grease skimming will be stored on concreted floor with covered shed.
9	Glasswool	Schedule - II, C-4	Nil	Glasswool will be stored on concreted floor with covered shed.

2. Quantity dispatched

- (i) to disposal facility
- (ii) to recycler or co-processors or pre-processor
- (iii) Others

SN	Hazardous waste	Category no.	Total quantity	Remarks
1	Used or Spent oil	5.1	27.477 KL	Sold to M/s Radiant Lubes Private Limited, Plot No. C-8 & C-9, MIDC, Butibori, Dist. – Nagpur, Manarashtra and M/s National Chemicals, Village Talwandi Rana, Hisar (Haryana). (Please refer Annexure - I)
2	Exhaust Air or Gas cleaning residue.	35.1	9364.63 KL (9775.19 MT)	9364.63 KL Sold to authorized re-processors.
3	Empty barrels/ containers/ liners contaminated with hazardous chemicals/	33.1	0.360 MT	Sold to M/s National Chemicals, Village Talwandi Rana, Hisar (Haryana). (Please refer Annexure - II)
	wastes	59		A S S S S S S S S S S S S S S S S S S S

3. Quantity utilised in-house, if any -

SN	Hazardous waste	Category no.	Total quantity	Remarks
1	Organic Residues	1.4	2647.08 KL	Phenolic waste water generated from Coal
	(Phenolic Waste	*	88	Gasifier plant has been used in DRI kiln's ABC
	Water Containing		at	as a supplementary source for maintaining
	Organic Residues)	21 10		Boiler in-let temperature as per provisions of
		***		the Standard Operating Procedure (SOP)
	si is	20	2	notified by Central Pollution Control Board
36				(CPCB) for utilization of phenolic waste water
	5	38		generated from coal gasifier condensate.
2	Exhaust Air or Gas	35.1	6053.97 KL	6053.97 KL used as fuel for energy recovery in
	cleaning residue		(6319.38 MT)	Pellet Kiln.
	a ja a		SS 85	6 4

4. Quantity in storage at the end of the year -

SN	Hazardous waste	Category no.	quantity in storage at the end of the year	Remarks
2 1		F.4	NCI.	-
1	Used or Spent oil	5.1	Nil	- 0
2	Waste or Residue containing Oil	5.2	Nil	-
3	Exhaust air or gas cleaning residue	35.1	415.27 KL	
	rs .		(433.48 MT)	(4)
4	Organic Residues (Phenolic Waste	1.4	Nil	· E.
	Water Containing Organic	£	· · ·	
	Residues)	4	48 (g)	
5	Empty barrels/ containers/ liners	33.1	Nil	-
	contaminated with hazardous		*	8
	chemicals/ wastes	2	2 1	
6	Contaminated cotton rags or other	33.2	Nil	- 16
	cleaning materials		91	7 0
7	Spent ion exchange resin	35.2	Nil	-
	containing toxic metals	9	ж – 1	20
8	Oil and grease skimming	35.4	Nil	- 2
	3 8		à	8 0 0 1
9	Glasswool	Schedule- II, C-4	Nil	-
	¥ 2		E Company	

Part B. To be filled by Treatment, storage and disposal facility operators

Total quantity received –	Not Applicable
2. Quantity in stock at the beginning of the year -	Not Applicable
3. Quantity treated –	Not Applicable
4. Quantity disposed in landfills as such and after treatment –	Not Applicable
5. Quantity incinerated (if applicable) -	Not Applicable
6. Quantity processed other than specified above -	Not Applicable
7. Quantity in storage at the end of the year -	Not Applicable

Part C. To be filled by recyclers or co-processors or other users

Quantity of waste received during the year – (i) domestic sources (ii) imported (if applicable)	Not Applicable
2. Quantity in stock at the beginning of the year -	Not Applicable
Quantity recycled or co-processed or used – Quantity of products dispatched (wherever applicable) –	Not Applicable Not Applicable
5. Quantity of waste generated –	Not Applicable
6. Quantity of waste disposed –	Not Applicable
7. Quantity re-exported (wherever applicable) –	Not Applicable
8. Quantity in storage at the end of the year -	Not Applicable

Signature of the Occupier or Operator of the disposal facility

Date 27.04.2022

Place Raipur

Format regarding Hazardous Waste

Details of hazardous waste generated in 2021-22

Name and address of	Name of each Hazardous Waste along with category	Quantity of each
industry along with phone	no.	Hazardous
no and e- mail address		Waste (2021-
no and e- man address		2022)
GODAWARI POWER &	Used or Spent oil (Category no. 5.1)	27.363 KL
ISPAT LTD,		
1317(1213)	Waste or residues containing Oil (Category no. 5.2)	Nil
Plot No. 428/2, Industrial,	2-11	45202.42.1/1
Area, Phase - I, Siltara,	Exhaust Air or Gas cleaning residue (Category no. 35.1)	15382.13 KL
Raipur - 492001		(16056.50 MT 2647.08 KL
E H	Organic Residues (Phenolic waste water containing	2047.08 KL
	organic residues) (Category no. 1.4)	
	Empty barrels/ containers/ liners contaminated with	0.360 MT
	hazardous chemicals/ wastes (Category no. 33.1)	F
	Contaminated cotton rags or other cleaning materials	Nil
	(Category no. 33.2)	12
e a s	, , ,	Nil
	Spent ion exchange resin containing toxic metals	IVII
	(Category no. 35.2)	- A
	Oil and grease skimming (Category no. 35.4)	Nil
	Glasswool (Category no. Schedule- II, C-4)	Nil

Details of Recyclable Hazardous Wastes supplied to registered recycler in 2021-2022

Name of state (State wise)	Name of each Recyclable Hazardous Waste along with category no. (State wise)	Quantity of each Recyclable Hazardous Waste (state wise)
Used or Spent oil (Category no.	. <u>5.1</u>)	
Maharashtra	M/s Radiant Lubes Private Limited, Plot No. C-8 & C-9, MIDC, Butibori, Dist. – Nagpur, Manarashtra	7.400 KL
Haryana	M/s National Chemicals, Village Talwandi Rana, Hisar (Haryana)	20.077 KL

(Category No. 33.1)	ners contaminated with hazardous chemic	•
Haryana	M/s National Chemicals, Village	0.360 MT
	Talwandi Rana, Hisar (Haryana).	8 2
Exhaust Air or Gas cleaning re	esidue (Category no. 35.1)	2.0
West Bengal	D.TAPINAL CHEMICALS PVT.LTD	47.43 KL (49.510 MT)
	INDUSTRIAL CHEMICALS AND	80.45 KL (83.980 MT)
	ENGINEERS	
	SAI TAR CHEMICAL	2055.67 KL (2145.790 MT)
	SAI SHRADDHA SUPPLIERS	734.50 KL (766.700 MT)
Jharkhand	Bhilai Chemical Private Limited	845.26 KL (882.320 MT)
Chhattisgarh	APARNA CARBONS PRIVATE LIMITED	574.40 KL (599.580 MT)
	Tethys Chem Private Limited.	308.10 KL (321.610 MT)
8	J.S OIL COMPANY	4718.82 KL (4925.7 MT)

Details of Co-processable Hazardous Wastes supplied to registered Co-processing industry in 2021-2022

Name of state (State wise)	Name of each Co-Processable	Quantity of each Co-
	Hazardous Waste a long with category	Processable Hazardous
	no. (State wise)	Waste (State wise)
NA	NA	NA

Details of Utilizable Hazardous Wastes supplied to registered Utilizer in 2021-2022

Name of state (State wise)	Name of each Utilizable Hazardous Waste along with category no. (State wise)	Quantity of Utilizable Hazardous Waste (State wise)
NA	NA	NA

Details of Captive utilizable Hazardous Wastes in 2001-2022

Name and quantity of each Captive utilizable Hazardous Waste along with category no.	Name and quantity of each Captive utilized Hazardous Waste.
Organic Residues (Phenolic waste water containing organic residues) (Category no. 1.4	Organic Residues (Phenolic waste water containing organic residues) (Qty utilized –
and Qty – 5610 KL/Year)	2647.08 KL in FY 2021-22)
Exhaust Air or Gas cleaning residue (Category no.	Exhaust Air or Gas cleaning residue (Qty Utilized
35.1 and qty – 17000 KL/Year)	- 6053.97 KL (6319.38 MT) in FY 2021-22)

Details of Stored Hazardous Wastes in 2020-21 & 2021-2022

Types of	Name of Hazardous Waste	Quantity of	Stored as on	Stored as on 31.03.2022
Hazardous		Hazardous	31.03.2021	
Waste		Waste	20	
Landfillable	Glasswool (Category no. Schedule II, C-4)	2 MT/Year	Nil	Nil
Recyclable	Used or Spent oil	30 KL/Year	0.114 Kl	Nil
# c a	(Category no. 5.1)		(5). H	8
	Waste or residues	1 KL/Year	Nil	Nil
	containing Oil (Category		61 24	
	no. 5.2)		8 8	, a
	Exhaust Air or Gas	17000	451.74 KL	415.27 KL
	cleaning residue (Category no. 35.1)	KL/Year	(471.55 MT)	(433.48 MT)
	Empty barrels/	1.2	Nil	Nil
	containers/ liners	MT/Year	ii) 8	N S
	contaminated with	12		*3
	hazardous chemicals/ wastes (Category no. 33.1)	2	0 H	# ³
	Oil and grease skimming	0.9	Nil	Nil
* .	(Category no. 35.4)	MT/Year		
utilizable	Organic Residues	5610	Nil	Nil
	(Phenolic waste water	KL/Year		
	containing organic		2	
	residues) (Category no. 1.4)			

a s	Spent ion exchange resin	0.2	Nil	Nil
	containing toxic metals	MT/Year		9
	(Category no. 35.2)			X
Incinerable	<u>-</u>	-	-1	2
Co -	Contaminated cotton rags	0.5	Nil	Nil
processable	or other cleaning	MT/Year		* 9
	materials (Category no.		3 20	=
	33.2)			

Enclose the copy of Manifest (Form -10).

Name, Designation & Signature with Seal

FORM 10

[See rule 19 (1)]

MANIFEST FOR HAZARDOUS AND OTHER WASTE

1.	Sender's name and mailing address	Mr. Vinod Pillai, GPIL, Siltara	
	(including Phone No. and e-mail)		
2.	Sender's authorisation No.	319/HO/HSMD/CECB/ATALNAGAR	
3.	Manifest Document No. :	21-22/2	
4.	Transporter's name and address:	M/s National Chemicals	
	(including Phone No. and e-majl)	Village Talwandi Rana,	
		Hisar (Haryana)	
5.	Type of vehicle :	(Truck/Tanker/Special Vehicle)	
6.	Transporter's registration No.	-	
7.	Vehicle registration No.	CG04 E 2213	
8.	Receiver's name and mailing address	M/s National Chemicals	
	(including Phone No. and e-mail)	9KM Stone, Village Telwandi Rana,	
	;	Hisar (Haryana)	
9.	Receiver's authorisation No.	HWM3887455 dtd 20.09.2019	
10.	Waste description :	Used/Spent Oil	
11.	Total quantity	12.400 KL	
	No. of Containers	62 Nos.	
	2013 A 40 - 1		
12.	Physical form	(Solid/Semi-Solid/Sludge/Oily/Tarry/Slurry/Liquid)	
13.	Special handling instructions and additional	As per guideline	
	information :		
14.	Sendor's Centificate	I hereby declare that the contents of the	
	J. S.	consignment are fully and accurately described	
		above by proper shipping name and are	
	TORES DEPT.	categorised, packed, marked, and labelled, and	
1	TONES DE	are in all respects in proper conditions for transport	
1		by road according to applicable national	
	MAIPUR IC	government regulations.	
- 1	Name and stamp: Signature: Month	Day Year	
	rejulata V	1 1 2 5 2 0 2 1	
	/55N AT an space acknowledgement of receipt of Wastes		
· 41M	Maine and stamp ROAD, Signature: 373 Month	Day Year	
	TAL WEND RANA	1 1 25 2021	
16	Receiver's certification for receipt of hazardous and other waste		
2 13 7 3/4	Name and stamp. ICA Signature: 3 (7) Month	Day Year	
	A STUNE, BARWALA ROAD,	11252021	
Airf	AGE - TALWANDI RAMA		

-- DISTT. - HISAR